# EXTENDED LIFE FLUIDS Duratherm S

Over 25 years of experience developing fluids for the heat transfer industry and working with equipment manufacturers has given us a unique understanding of heat transfer fluids and what it takes to make a fluid that performs optimally in each type of application. Generic and multi use fluids just can't be all things to all applications.

## Applications

Duratherm S is ideal for applications such as negative pressure mold heaters, annealing tanks, open bath forming, or any processing equipment where oxidation is prevalent and problematic. Duratherm S resists the affects of oxidation seen with most other heat transfer fluids.

High temperature stability is maintained to 650°F, this combined with a low end working temperature of -40°F also makes Duratherm S ideally suited for low temperature applications, batch processing or any application requiring a single fluid for both heating and cooling.

## Longevity

Duratherm S is a high performance, extremely stable, long lasting silicone based heat transfer fluid.

Virtually unaffected by oxidation\*Duratherm S is perfect for use in a variety of applications requiring a safe, non reportable, non toxic and non corrosive heat transfer fluid.

# **Duratherm S's benefits include:**

- Superior oxidation resistance\* (virtually unaffected)
- Non-fouling extremely long life
- Low odor
- Non corrosive
- Non hazardous
- Non Toxic
- Extremely high working temperature (650°F)
- Extremely low working temperature (-40°F)

### **Synopsis**

Duratherm S is an extremely oxidative and thermally stable heat tranfer fluid offering precise temperature control in applications requiring the highest level of oxidative stability with high and low termperature workability.

Property	Method	Duratherm S
Appearance Maximum use Temperature Maximum use Temperature Density at 38°C,g/ml (lb/ft³)	ASTM D1298	Crystal Clear 343°C 650°F 204°C 400°F 0.958 (59.8)
Pour Point, ℃ (°F) Flash Point, ℃ (°F)	ASTM D97 ASTM D92	-66 °C (-87°F) 323°C (615°F)
Fire Point, °C (°F) Autoignition Temp, °C (°F)	ASTM D92 ASTM E-659-78	335°C (636°F) 436°C (818°F)
Sulphur Content weight %	X-RAY	<0.01
Carbon Residue % mass	D198A	0.01
Viscosity, Centistokes at -50°C (-58°F) at -25°C (-13°F) at -15°C (5°F) at 0°C (32°F) at 38°C (100°F) at 100°C (212°F) at 260°C (500°F) at 316°C (600°F)	ASTM D445	334.25 148.43 113.37 85.47 37.5 16.1 4.46 3.37
Thermal Conductivity , W/n at -17°C (0°F) at 38°C (100°F) at 148°C (300°F) at 260°C (500°F) at 315°C (600°F)	n,K (Btu/hr F ft )	0.149 (0.081) 0.130 (0.075) 0.106 (0.061) 0.083 (0.048) 0.072 (0.042)
Heat Capacity, KJ/kg K (Btu/ at -17°C (0°F) at 38°C (100°F) at 148°C (300°F) at 260°C (500°F) at 315°C (600°F)	Ίb°F)	1.591 (0.382) 1.687 (0.403) 1.874 (0.449) 2.072 (0.495) 2.165 (0.518)
Vapour Pressure, kPa (psi) at 15°C (60°F) at 204°C (400°F) at 260°C (500°F) at 315°C (600°F)	ASTM D2879	0.00 (0.00) 1.24 (0.18) 2.07 (0.30) 6.96 (1.01)

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