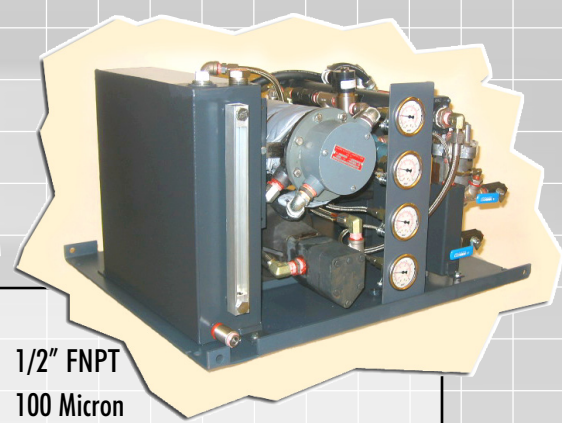


MOKON[®] SCREW TEMPERATURE REGULATION UNIT 12 KW, 10 GPM



TC86, TC92, TP115, TP140

Features:

- Unique serpentine heating chamber for highest rates of heat transfer efficiency.
- "By Pass" cooling philosophy eliminates thermal shock on the heat exchanger, minimizes mineral deposits, and provides a longer service life.
- High-pressure and low-pressure safety shut-off switches.
- Pressure relief valve to protect the filter, heat exchanger, and heaters from process blockage.
- Air purge valve eliminates air in the system and lengthens the heat transfer fluid life.
- Stainless steel braided hoses used wherever possible for ease of maintenance.

Specifications:

Heat Transfer Fluid:	Calflo AF, Duratherm 600, Duratherm G, Ucon HTF 500, Paratherm, Multitherm PG-1, IG-2, Xceltherm 600
Tank Construction:	Stainless Steel with Brass Sight Glass 1/2" Breathe / Fill Port 1/2" FNPT Drain Port
Tank Capacity:	4.6 Gallons
Heating Capacity:	12 KW
Heat Exchanger:	2.8 Sq. Ft. Shell and Tube Construction Water Connections: 1/2" FNPT
Cooling Water:	50 Deg. F. Min.; 90 Deg. F. Max. 5 GPM Min.; 10 GPM Max. 30 PSI Min.; 100 PSI Max. 1/2" FNPT Connections
Pump:	3/4 HP Spur Gear, 10 GPM Cast Iron Construction
Gage Package:	Supply Pressure, Filter Inlet Pressure, Left Screw Return Pressure, Right Screw Return Pressure
Dimensions:	25" D x 29.5" W x 17" T

To/From Process

Connections:	1/2" FNPT
Filter:	100 Micron
Coil Voltage:	24 VDC Standard / 120 VAC Special
Electrical Supply:	230 VAC / 460 VAC
Paint:	Durable Powder Coat Finish Dark Gray, CM5106, RAL 7016

Notes:

- The existing temperature controls to be used to operate the new unit.
- Heat exchanger, supply and return connections, to be made by the customer.
- Installation is the responsibility of the customer.
- Installation assistance can be contracted through our Field Service Group.

In order for us to best serve you, please provide the following information:

- The serial number of the extruder that will be retrofitted so that proper engineering review can be made. _____
- Confirm the coil voltage. There is an up charge for 120 VAC coils. _____
- Note if this unit will be under the base or setting along side of the extruder. _____
- Estimate the number and length of the braided stainless-steel hoses needed. Hoses sold separately.
Number _____ Length _____

For over 30 years, Cincinnati Milacron has been the leader in cutting-edge extrusion process technology. Today, our seasoned Extrusion Aftermarket experts are dedicated to applying the same emerging technology to *your existing* extrusion equipment, as well.

We have the wide breadth of products; we have the expertise; now it's time to bring your existing extrusion equipment up to today's standards.

**EXTRUSION
AFTERMARKET**

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Milacron Inc • 4165 Halfacre Rd • Batavia, Ohio 45103
513-536-3314 • fax 513-536-2668 • <http://plastics.milacron.com>

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Twin Screw Extrusion Systems

**AKRON
MILACRON**
Single Screw Extrusion Systems